

Work Order ID 64688

December 14, 2010 9:29:25 AM

Page 1

Item ID: D119-756-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Clamp

Start Date: 12/14/10 Start Qty: 1.00

Required Date: 12/17/10 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD119-756-011

CHG001

110

0.00



Packaging

Packaging

Pick Kit

Memo

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

Defect BG 10-12-14 (1)

10/12/15 12/15

10/12/15

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Item ID: D119-756-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 12/14/10 Start Qty: 1.00



Cust Item ID:

Required Date: 12/17/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D119-756-011								
	Location: <u>22</u>								
	PPP Rev: <u>A</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

10/10/15 10 SF

10/12/16 MF

10-12-16

Picklist Print

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Work Order ID: 64688

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-06-27 JLM
IPP rev B Rev B dwg, picklist 06.07.26 EC
IPP rev C rec C dwg no picklist chg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2617-3



Bushing

Manufactured

No

110

Each

51.0000

2

2

10/10/155

Location

Loc Qty

Loc Code

ST020

51

52651

51

2

D2617-5



Spacer

Manufactured

No

110

Each

43.0000

4

4

10/12/155

Location

Loc Qty

Loc Code

ST020

43

52648

43

D2732



Rubber Extrusion

Manufactured

No

110

f

581.9993

1.0666

1.122737

10/12/155

12

Location

Loc Qty

Loc Code

ST410

500

64283

500

ST412

81.999279

56516

81.999279

4x

measured
8/10/12/15

1- cut 4 pieces at 3.20" as per dwg (D2732-032)

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Work Order ID: 64688

Parent Item: D119-756-011

Parent Item Name: Clamp

Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 1.00

Required Qty: 1.00

5 D3789-1
Clamp

Manufactured No

110 Each

3.0000



10/10/15 SP

Location

Loc Qty

Loc Code

ST467

3

51193

3

5 D3789-3
Clamp

Manufactured No

110 Each

5.0000



10/10/15 SP

Location

Loc Qty

Loc Code

ST467

5

51194

5

5 D3789-5
Clamp

Manufactured No

110 Each

4.0000



10/10/15 SP

Location

Loc Qty

Loc Code

ST467

4

50527

3

51195

1

6 D3789-7
Clamp

Manufactured No

110 Each

5.0000



10/10/15 SP

Location

Loc Qty

Loc Code

ST467

5

51196

5

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Shop Packet Print

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Picklist Print

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Work Order ID: 64688

Parent Item: D119-756-011

Parent Item Name: Clamp

Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased

No

110

Each

30.0000

4 / 4



Washer



1116289 10/12/15

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

MS21042L4

Purchased

No

110

Each

4,642.000

4 4



Nut



10/12/15

Location

Loc Qty

Loc Code

ST300

4642

1123143

2

115589

40

115621

1100

116188

3500

AN4-24A

Purchased

No

110

Each

25.0000

2 2



Bolt



10/12/15

Location

Loc Qty

Loc Code

ST359

20

115835

20

ST360

5

112641

5

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Shop Packet Print

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Picklist Print

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Work Order ID: 64688

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 12/14/10

Required Date: 12/17/10

Start Qty: 1.00

Required Qty: 1.00

AN4-22A

Purchased

No

110

Each

163.0000



Bolt

2
10/12/15 sf

Location

Loc Qty

Loc Code

ST359

163

111965

2

114523

61

114784

100

2

7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Part Number	Description
X			D119-756-041	HELI-UTILITY-BASKET™
1	X		D119-756-011	CLAMP KIT
		X	D119-756-013	QUICK RELEASE KIT
2			D2022-101	* SPACER
1			D2258-176	PLACARD (A119)
1			D2258-146	PLACARD (AW119MKII)
1			D2332-041	* PROP ASSEMBLY
1			D2530	* HANDLE ASSEMBLY
2			D2535	* SPRING
2			D2537	* BUSHING
2	2		D2617-3	BUSHING
4	4		D2617-5	BUSHING
	4		D2732-032	RUBBER CUSHION
2			D2931	* BUMPER
	1		D3789-1	CLAMP
	1		D3789-3	CLAMP
	1		D3789-5	CLAMP
	1		D3789-7	CLAMP
1			D3515-041	* BASKET LID ASSEMBLY
1			D3516-041	* BASKET BASE ASSEMBLY
2			D3516-11	CLEVIS
2			D3517-1	STRUT
2			D3518-041	STRUT ASSEMBLY
2			D3519-1	* PLACARD
2			D3520-1	SPACER
2			D3757-1	* BLANKING PLATE

* indicates that part is pre-assembled on basket for customer

Qty -041	Qty -011	Qty -013	Part Number	Description
6			AN3-10A	* BOLT
2			AN3-16A	* BOLT
2			AN4-7A	* BOLT
2			AN4-13A	BOLT
6			AN4-15A	BOLT
2			AN4-20A	BOLT
1	2		AN4-22A	* BOLT
1	2		AN4-24A	* BOLT
2			AN5-10A	BOLT
4			AN5-17A	* BOLT
2			AN960JD416	* WASHER
40	4		AN960JD416*	WASHER
2			AN960JD416L	* WASHER
4			AN960JD416L	WASHER
4			AN960JD516	* WASHER
2			AN960JD516L	WASHER
2			AN960JD8	* WASHER
12			AN960JD10	* WASHER
4			AN970-4	* WASHER
		4	BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2			MS20600AD4W3	* RIVET
8			MS21042L3	* NUT (OR MS21042-3)
4			MS21042L4	* NUT (OR MS21042-4)
10	4		MS21042L4	NUT (OR MS21042-4)
4			MS21042L5	* NUT (OR MS21042-5)

* indicates that part is pre-assembled on basket for customer